

Technical Bulletin

Bulletin Number: 386 Revision Number: R-02

Release Date: May 17, 1989 Revision Date: August 19, 1998

SUBJECT: "L" PROFILE GASKET

MODEL: All DNCB Venders

REASON: Installed at the top of the Main Door to improve the "Seal" between the Inner Door and the Main Door.

BEGINNING SERIAL NUMBER: Beginning serial number 0001-3027BN all venders will have "L" profile gasket factory installed.

EXCEPTION: All Pepsi Flat Magnum venders will use "U" gasket (902,001,01x.x1) at the top of the main door.

Replacement "L" Profile Gasket Order:

903,600,53x.x1	36" long for wide venders
903,600,54x.x1	27 1/4" long for narrow venders

Replacement "U" Gasket Order:

902,001,01x.x1	specify length needed: 36" long for wide venders 27 1/4" long for narrow venders
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TO INSTALL "L" PROFILE GASKET:

1. Remove old gasket and tape from the old gasket the is stuck to the door.
2. Clean the top edge of the main door weld assembly.
3. Remove paper backing from "L" Profile Gasket revealing the adhesive side of the tape.
4. Place the gasket on the top left (T-Handle side) inside to door. Run the gasket along the top inside of the main door weld assembly. (See illustrations for proper installation.)

CAUTION: Do not stretch the gasket to make it reach the entire length of door. Stretching the gasket will cause the adhesive tape to pull loose for the gasket.

